

**Boundary and Annexation Survey (BAS) Workshop**  
**Birmingham, Alabama**

**Date:** Thursday, March 9, 2017

**Time:** 9:00 am – 1:00 pm

**Location:**

Innovation Depot  
1500 1<sup>st</sup> Avenue North #31  
Birmingham, AL 35203

Parking is available and free on-site.

**Agenda:**

1. 2020 Census Geographic Partnership Programs
2. Census Bureau Geographic Entities and Concepts
3. Introduction to the Boundary and Annexation Survey (BAS)

*15 Minute Break*

4. Digital BAS Training and Demonstration
  - Geographic Update Partnership Software (GUPS)
  - ArcGIS
5. Paper BAS Training and Demonstration

**Notes:**

Digital BAS participants are free to leave after the Digital BAS demonstration if they do not wish to stay for the Paper BAS training.